

Table 5

Reference thermodynamic values of a prior art thermal operating machine

<b>Refrigerant</b>	<b>GWP<sub>100</sub></b>	<b>Cooling Capacity</b>	<b>Condensation Temperature</b>	<b>Evaporation Temperature</b>	<b>η<sub>c</sub></b> (Compression Efficiency)	<b>Mass Flow</b> $\dot{m}$
R404a	3922	100 kW	-40 °C	40 °C	0,75	1,14 kg/s

Table 6

Energy values of a prior art thermal operating machine

<b>Calculated Value</b>	<b>Equation</b>	<b>Result</b>
Mechanical power of the compressor	$\dot{L}_{CAN} = \dot{m} \cdot (h_{2;AN} - h_{1;AN})$	81,38 kW
Refrigeration Power	$\dot{Q}_{EV,AN} = \dot{m} \cdot (h_{1;AN} - h_{4;AN})$	100,00 kW
Coefficient of Performance	$COP_{AN} = \frac{\dot{Q}_{EV,AN}}{\dot{L}_{CAN}}$	1,23

Table 7

Reference thermodynamic values of the basic operation a thermal operating machine according to the present invention

<b>Refrigerant</b>	<b>GWP<sub>100</sub></b>	<b>Cooling Capacity</b>	<b>Condensation Temperature</b>	<b>Evaporation Temperature</b>	<b>η<sub>c</sub> (1)</b> (Compression Efficiency)	<b>η<sub>c</sub> (6)</b> (Compression Efficiency)	<b>η<sub>t</sub></b> (Expansion Efficiency)
R404a	3922	100 kW	-40 °C	40 °C	0,75	0,8	0,85

Table 8

Energy values of the basic operation a thermal operating machine according to the present invention

<b><i>Calculated Value</i></b>	<b><i>Equation</i></b>	<b><i>Result</i></b>
Mechanical power of the compressor (1)	$\dot{L}_{c1} = \dot{m}_2 \cdot (h_2 - h_1)$	5,02 kW
Mechanical power of the compressor (6)	$\dot{L}_{c2} = \dot{m} \cdot (h_4 - h_3)$	67,82 kW
Total mechanical compression power	$\dot{L}_{cTot} = \dot{L}_{c1} + \dot{L}_{c2}$	72,83 kW
Mechanical expander power	$\dot{L}_{t1} = \dot{m}_1 \cdot (h_9 - h_{10})$	6,94 kW
Total mechanical power	$\dot{L}_{Tot} = \dot{L}_{cTot} - \dot{L}_{tTot}$	65,89 kW
Refrigeration Power	$\dot{Q}_{ev} = \dot{m}_2 \cdot (h_1 - h_8)$	100,00 kW
<b>Coefficiente of Performance (COP)</b>	$COP = \frac{\dot{Q}_{ev}}{\dot{L}_{Tot}}$	<b>1,52</b>
<b>COP Variation</b>	$\Delta COP = \left[ \frac{COP - COP_{AN}}{COP_{AN}} \right] \cdot 100$	<b>23,52 %</b>

$$\dot{m}_1 = 0,31 \text{ kg / s}$$

$$\dot{m}_2 = 0,74 \text{ kg / s}$$

$$\dot{m} = 1,05 \text{ kg / s}$$